



ZrN Coated

### Aluminum & Non-Ferrous, 3-Flute, Ball End, Neck Relief, 37° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Length Below Shank	Neck ø	Shank ø	ZrN Coated Part #
1/8	.1250	1/4	2-1/2	3/4	.118	1/8	<a href="#">REX3320</a>
1/8	.1250	1/4	3	1	.118	1/8	<a href="#">REX3321</a>
3/16	.1875	1/4	2-1/2	3/4	.176	3/16	<a href="#">REX3322</a>
3/16	.1875	1/4	3	1	.176	3/16	<a href="#">REX3323</a>
1/4	.2500	3/8	2-1/2	7/8	.235	1/4	<a href="#">REX3324</a>
1/4	.2500	3/8	3	1-3/8	.235	1/4	<a href="#">REX3325</a>
1/4	.2500	3/8	4	2-1/4	.235	1/4	<a href="#">REX3326</a>
3/8	.3750	1/2	2-1/2	1-1/8	.355	3/8	<a href="#">REX3327</a>
3/8	.3750	1/2	3	1-1/4	.355	3/8	<a href="#">REX3328</a>
3/8	.3750	1/2	4	2-1/4	.355	3/8	<a href="#">REX3329</a>
1/2	.5000	5/8	3	1-3/8	.475	1/2	<a href="#">REX3330</a>
1/2	.5000	5/8	4	2-1/4	.475	1/2	<a href="#">REX3331</a>
1/2	.5000	5/8	5	3-1/4	.475	1/2	<a href="#">REX3332</a>
1/2	.5000	5/8	6	4-1/4	.475	1/2	<a href="#">REX3333</a>
5/8	.6250	3/4	4	1-3/4	.590	5/8	<a href="#">REX3334</a>
5/8	.6250	3/4	5	2-3/8	.590	5/8	<a href="#">REX3335</a>
5/8	.6250	3/4	6	3-3/8	.590	5/8	<a href="#">REX3336</a>
3/4	.7500	1	4	1-3/4	.715	3/4	<a href="#">REX3337</a>
3/4	.7500	1	5	2-3/8	.715	3/4	<a href="#">REX3338</a>
3/4	.7500	1	6	3-3/8	.715	3/4	<a href="#">REX3339</a>
1	1.0000	1-1/4	5	2-5/8	.960	1	<a href="#">REX3340</a>
1	1.0000	1-1/4	6	3-3/8	.960	1	<a href="#">REX3341</a>
1	1.0000	1-1/4	7	4-3/8	.960	1	<a href="#">REX3342</a>

Tolerances	Diameter	Shank	Radius
Fractional	-0.0001, -0.0004	h6	+0.000, -0.001

For specific shank tolerance information please see [page 200](#).



Speeds & Feeds [page 186](#).

Tool application data [pages 213-214](#).